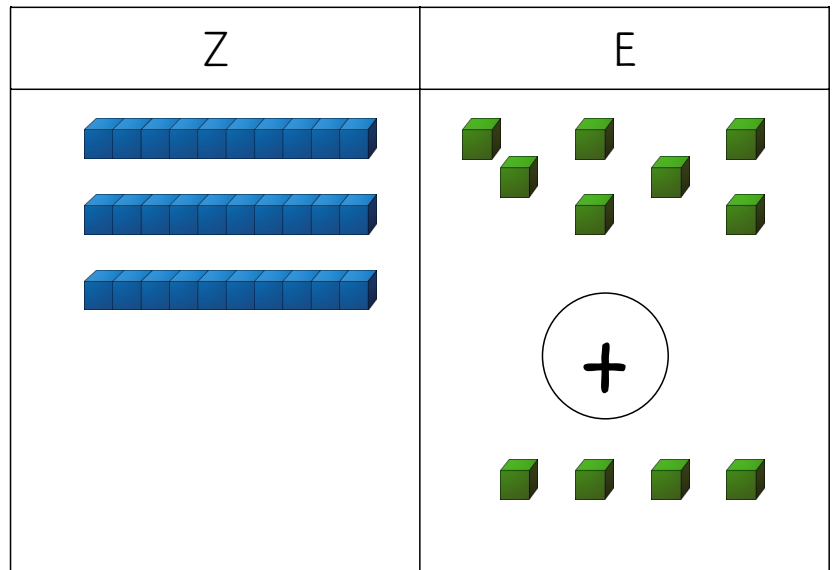
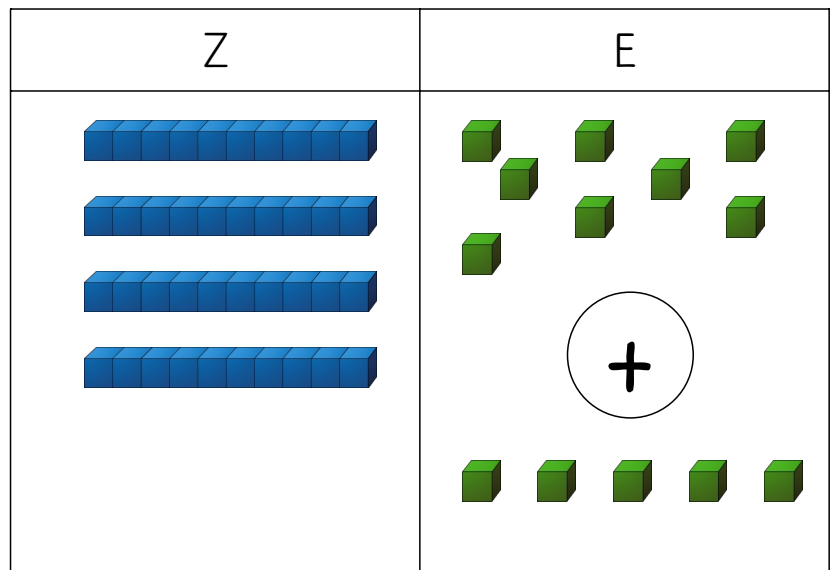


# Addieren (Plusrechnen) mit Überschreitung

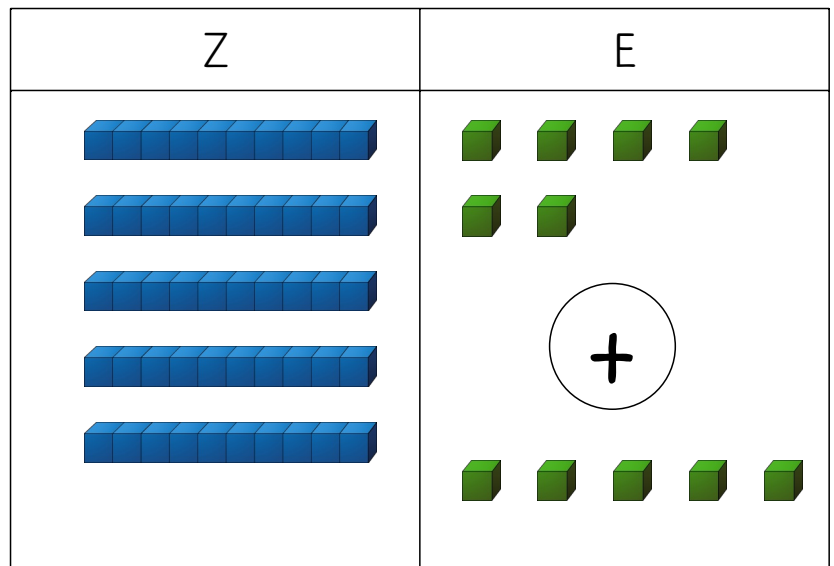
$$37 + 4 =$$



$$48 + 5 =$$

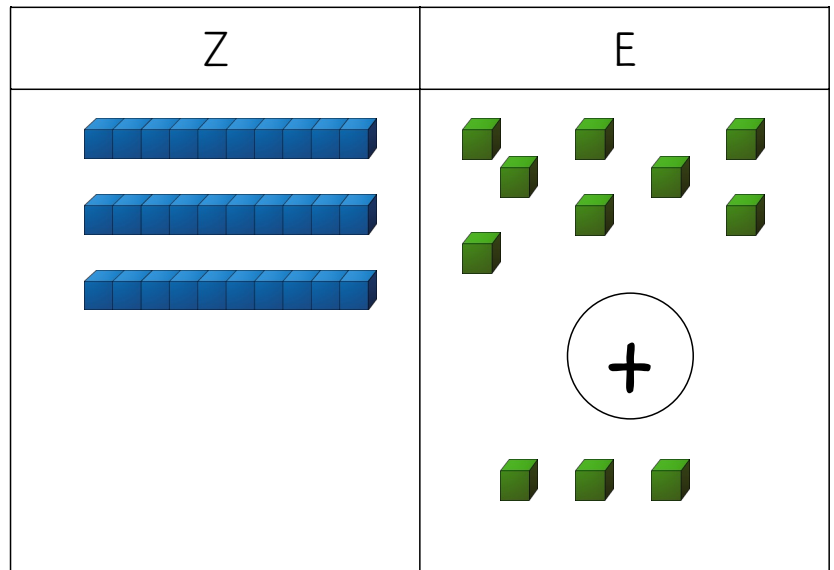


$$56 + 5 =$$

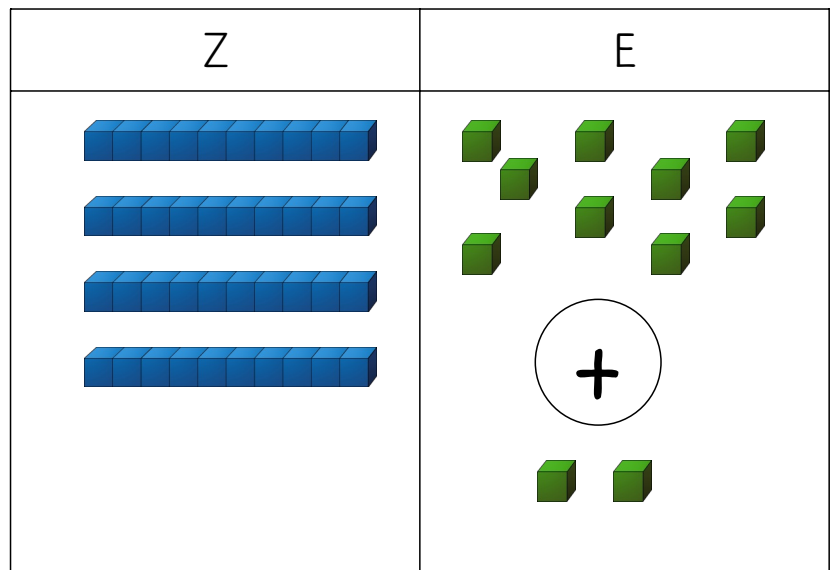


# Addieren (Plusrechnen) mit Überschreitung

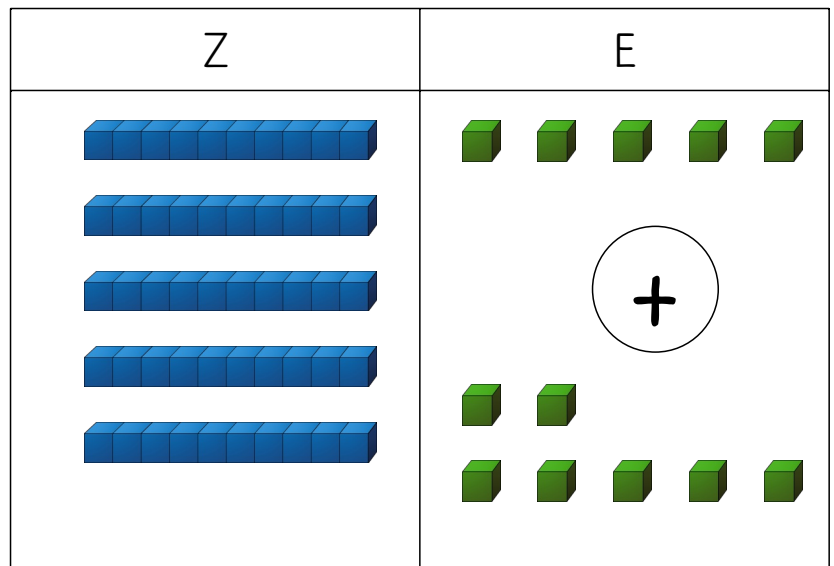
$$38 + 3 =$$



$$49 + 2 =$$

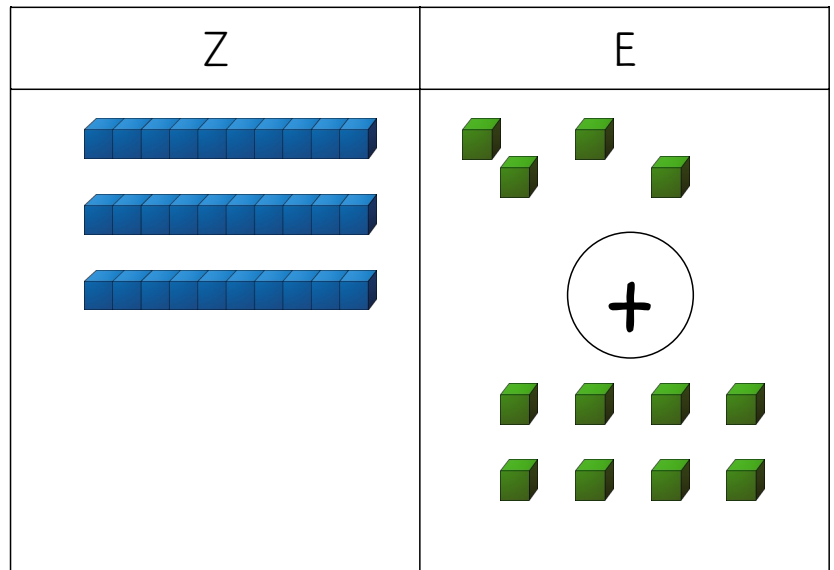


$$55 + 7 =$$

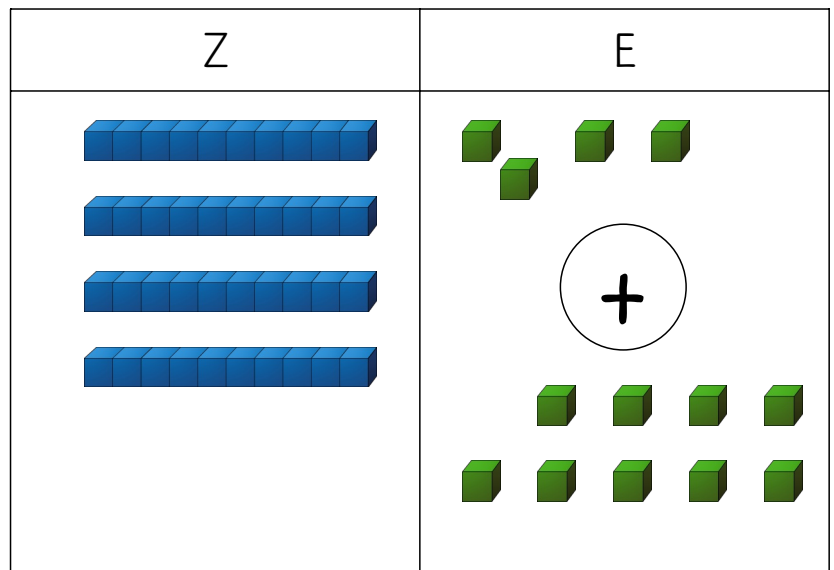


# Addieren (Plusrechnen) mit Überschreitung

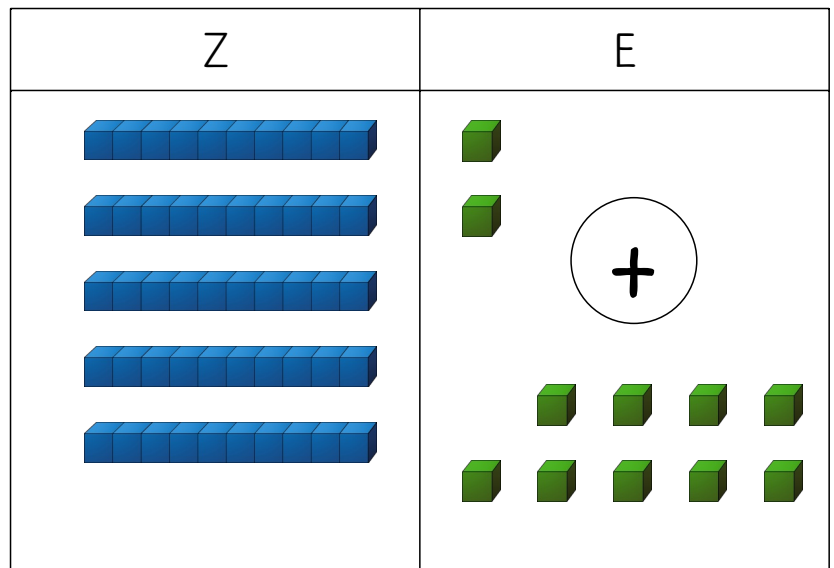
$$34 + 8 =$$



$$44 + 9 =$$



$$52 + 9 =$$



# Addieren (Plusrechnen) mit Überschreitung

$76 + 5 =$

Z	E

$87 + 6 =$

Z	E

$66 + 4 =$

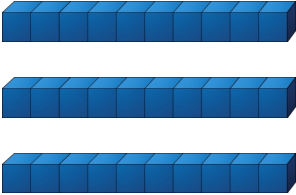
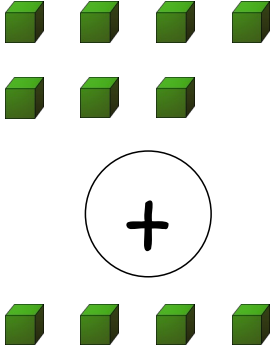
Z	E

$57 + 8 =$

Z	E

# Addieren (Plusrechnen) mit Überschreitung

$$37 + 4 =$$

Z	E
	

$$68 + 4 =$$

Z	E

$$59 + 3 =$$

Z	E

$$46 + 6 =$$

Z	E

# Addieren (Plusrechnen) mit Überschreitung

$48 + 3 = \underline{\quad}$

$29 + 2 = \underline{\quad}$

$26 + 5 = \underline{\quad}$

$58 + 8 = \underline{\quad}$

$29 + 3 = \underline{\quad}$

$19 + 4 = \underline{\quad}$

$18 + 6 = \underline{\quad}$

$74 + 7 = \underline{\quad}$

$89 + 3 = \underline{\quad}$

$48 + 4 = \underline{\quad}$

$36 + 9 = \underline{\quad}$

$13 + 9 = \underline{\quad}$

$57 + 4 = \underline{\quad}$

$19 + 7 = \underline{\quad}$

$76 + 7 = \underline{\quad}$

$76 + 5 = \underline{\quad}$

$55 + 7 = \underline{\quad}$

$37 + 6 = \underline{\quad}$

$49 + 3 = \underline{\quad}$

$87 + 7 = \underline{\quad}$

